



SPORTSCRAFT®



Group Sunviauto

Assembly instructions for swivel bracket Ford Custom / Transit from BJ 2014 with original seats



Important installation note:

When using the swivel on the driver's side, the adapter for lowering the handbrake must also be ordered - item no. 3386052

Important operating note:

If the swivel consoles are installed in connection with height-adjustable seats, the seats must be brought to the highest position before being rotated

The swivel consoles are suitable for the original seats with or without height adjustment.

Article number:

3386002 driver's side

3386002 passenger side

3386052 adapter for lowering the handbrake (required for driver's side)

Scope of delivery:

Swivel bracket 3386002

4 screws ISO 7380-2 M 8 x 12 10.9 (for mounting the seat on the top plate)

4 screws ISO 7380-2 M 8 x 16 10.9 (for mounting the swivel on the seat box)

The tightening torque for the screws is 37 Nm

Assembly

- Unscrew the seat with the slide rails from the seat box.

- Place the swivel on the seat box with the handle facing forward and turn it so that all mounting holes are accessible.

- Screw the swivel to the front mounting holes with the screws ISO 7380-2 M 8 x 16 10.9

- Place the seat with the original slide rails on the swivel bracket. Feed the belt tensioner cable through the central nut and insert it again.

First screw on the seat at the front and after moving the slide rails at the back with the 4 enclosed screws ISO 7380-2 M 8 x 12 10.9 hand tight. Then push the seat back and forth several times and then tighten all screws with the specified torque.